

	PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION LENGTH		UNIT WT.	NET WT.	
1	6	X-LWRM	RING MOUNT WELDMENT		68.81	412.85	
3	3	X-RMBPBC	RING MOUNT BENT PLATE BOTTOM CONNECTION	12 in	14.80	44.41	
4	6	X-233792	PIVOT PLATE	11 1/16 in	9.09	54.54	
5	6	X-233791	SUPPORT ARM		80.39	482.35	
6	24	SCX1	CROSSOVER PLATE 2-3/8" X 2-3/8"	6 in	3.71	89.00	
7	3	P284	2-3/8" X 84" SCH 40 GALVANIZED PIPE	84 in	26.91	80.74	
8	6	P2126	2-3/8" OD X 126" SCH 40 GALVANIZED PIPE	126 in	40.75	244.51	
9	6	X-127594	94 FLAT DISK CLAMP PLATE 4" CENTERS (GALV.)		2.48	14.90	
10	12	X-100064	CLAMP (4" V-CLAMP) GALVANIZED		0.91	10.95	
11	6	A34214	3/4"-10 X 2-1/4" A325 BOLT	2 1/4 in	0.47	2.84	
12	6	G34LW	3/4" HDG LOCKWASHER		0.04	0.26	
13	6	G34NUT	3/4" HDG HEAVY 2H HEX NUT		0.21	1.27	
14	18	G58R-48	5/8" x 48" THREADED ROD (HDG.)	48 in	0.40	7.18	
15	24	A58134	5/8" X 1-3/4" HDG A325 BOLT	1 3/4 in 0.27		6.45	
16	60	G58LW	5/8" HDG LOCKWASHER		0.03	1.57	
17	60	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	7.79	
18	108	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" GALV. U-BOLT		0.66	70.89	
19	24	G1204	1/2" x 4" HDG HEX BOLT GR5 FULL THREAD	4 in	0.27	6.48	
20	24	G1202	1/2" x 2" HDG HEX BOLT GR5	2 in	0.18	4.22	
21	264	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	9.00	
22	264	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	3.67	
23	264	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	18.91	
52	3	X-RMBPTC	RING MOUNT BENT PLATE TOP CONNECTION	13 in	14.80	44.41	
					TOTAL WT. #	1687.28	

ANT 15995

TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") ORILLED AND GAS CUT HOLES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060") PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRUCTLY PROHIBITED.

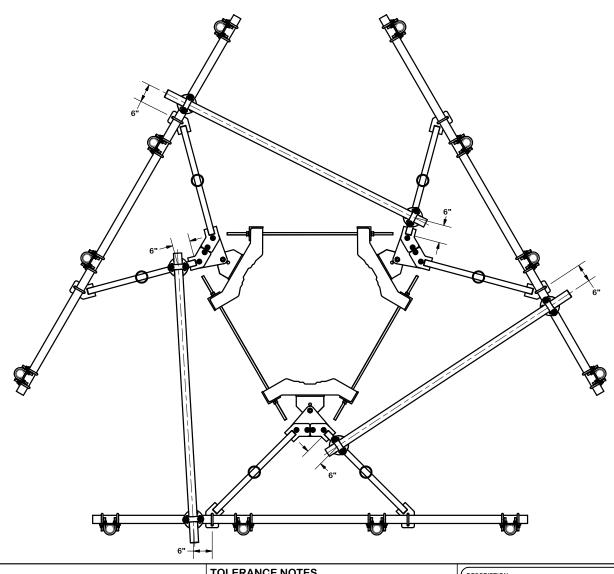
DESCRIPTION THREE SECTORS HEAVY 5 FRAME AND MONOPOLE ATTACHMENT HARDWARE NO MOUNTING PIPES



Engineering Support Team: 1-888-753-7446

Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX

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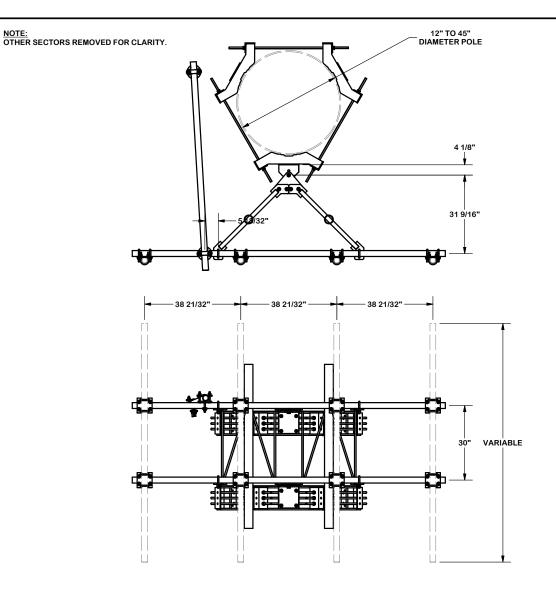
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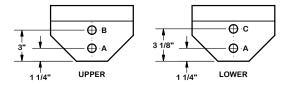
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Engineering Atlanta, GA
Support Team: Locations:
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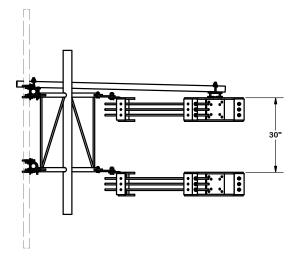
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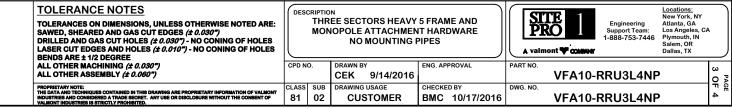


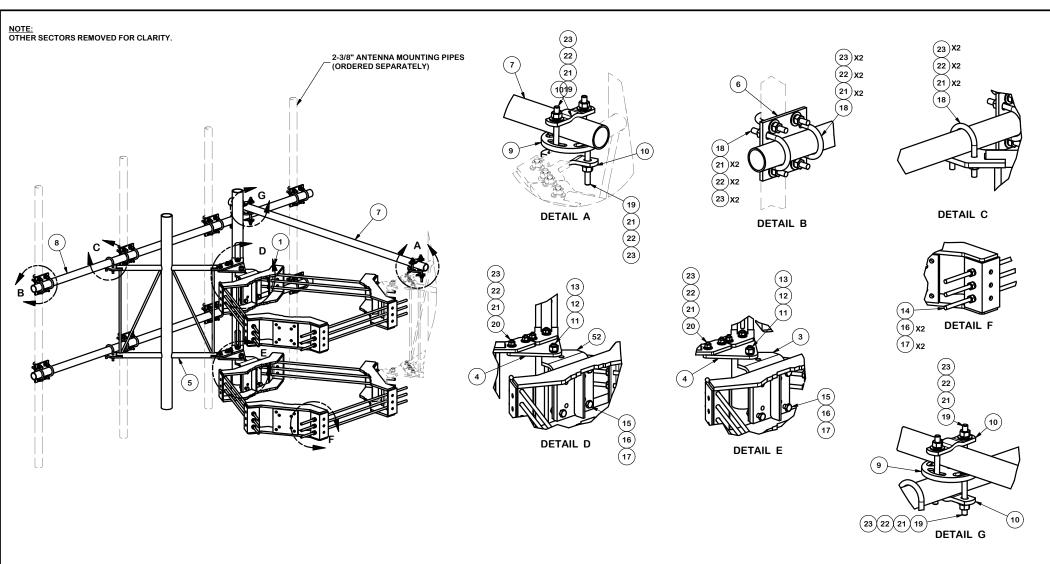
NOTES:

- 1. USE HOLE "A" IN UPPER AND LOWER BRACKETS FOR STRAIGHT LEGS.
- 2. USE HOLE "A" IN UPPER BRACKET AND HOLE "C" IN LOWER BRACKET FOR 3°.
- 3. USE HOLE "B" IN UPPER BRACKET AND HOLE "C" IN LOWER BRACKET FOR 0.2°.



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